



DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I declare that:

My residence, post office address and citizenship are as stated below next to my name; I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: **INTERCHANGEABLE DIE PRESS SYSTEM AND METHOD** the specification of which _____ is attached hereto or was filed on July 17, 2003 as Application No. 10/623,125 and was amended on _____ (if applicable).

I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above. I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56. I claim foreign priority benefits under Title 35, United States Code, Section 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed.

Prior Foreign Application(s)

Country	Application No.	Date of Filing	Priority Claimed Under 35 USC 119

I hereby claim the benefit under Title 35, United States Code § 119(e) of any United States provisional application(s) listed below:

Application No.	Filing Date
60/397,337	July 18, 2002

I claim the benefit under Title 35, United States Code, Section 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, Section 1.56 which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

Application No.	Date of Filing	Status

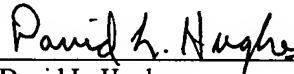
POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.

Thomas Coverstone, Reg. No. 36,492

Send Correspondence to: Thomas E. Coverstone TOWNSEND and TOWNSEND and CREW LLP Two Embarcadero Center, Eighth Floor San Francisco, California 94111-3834	Direct Telephone Calls to: (Name, Reg. No., Telephone No.) Name: Thomas E. Coverstone Reg. No.: 36,492 Telephone: 858-350-6100
---	---

Full Name of Inventor 1:	Last Name: CORCORAN	First Name: LISA	Middle Name or Initial:
Residence & Citizenship:	City: Laguna Beach	State/Foreign Country: California	Country of Citizenship: United States
Post Office Address:	Post Office Address: 546 Emerald Bay	City: Laguna Beach	State/Country: California
			Postal Code: 92651
Full Name of Inventor 2:	Last Name: HUGHES	First Name: DAVID	Middle Name or Initial: L.
Residence & Citizenship:	City: Rancho Santa Margarita	State/Foreign Country: California	Country of Citizenship: United States
Post Office Address:	Post Office Address: 22751 El Prado, #9307	City: Rancho Santa Margarita	State/Country: California
			Postal Code: 92668
Full Name of Inventor 3:	Last Name: CORCORAN	First Name: KEVIN	Middle Name or Initial: L.
Residence & Citizenship:	City: Mission Viejo	State/Foreign Country: California	Country of Citizenship: United States
Post Office Address:	Post Office Address: 26951 Soria Circle	City: Mission Viejo	State/Country: California
			Postal Code: 92651

I further declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

Signature of Inventor 1  Lisa Corcoran Date	Signature of Inventor 2  David L. Hughes Date	Signature of Inventor 3  Kevin L. Corcoran Date
---	---	---